

Paper Specifications



This document provides a list of standard papers/materials used in the manufacturing of Lightning Source printed books. The specific papers/materials used in the manufacturing process are determined by the mill sourced, trim size and/or bind type selected at the time of title setup and submission.

Use	General Paper Description	Basis Weight (text wt.)	Equivalent GSM	PPI	Brightness	Opacity	Comments
<i>Paper specifications listed are minimums.</i>							
INTERIOR							
Black & White	Groundwood	38#	56	400	70	91	
		40#	60	418	74	96	*UK Only
	Crème	50#	80	444	72	90	
	White	50#	74	512	91	90	
		70#	104	377	91	94	
Color	White	50#	74	512	91	90	
		70#	104	377	91	94	
Premium or Ultra Premium Color	White	70#	104	377	91	94	
COVERS							
Paperback	White	80# cover	216	N/A	97	97	
Jacket/Case Laminate Digital Cloth™	White	80# text	120	N/A	96	92	

Interior papers are not available in gloss.

This list is subject to update without notice. Publishers are encouraged to check back periodically to verify certified papers.

Rev. 8/18/23