

TRIM SIZE MATRIX

Note: Blank white cells indicate non-standard sizes that may be available through Custom Trim

TRIM SIZES		Product and Paper Types	B&W				Color		Premium Color or Ultra Premium Color
			38lb/48gsm Groundwood	50lb/74gsm Creme	50lb/74gsm White	70lb/104gsm White	50lb/74gsm White	70lb/104gsm White	70lb/104gsm White
Page Range			18-900 pgs (PF) 18-840 pgs (HC)	18-1050 pgs	18-1200 pgs	18-900 pgs (PF) 18-840 pgs (HC)	18-1200 pgs	18-900 pgs (PF) 18-840 pgs (HC)	18-900 pgs(PF) 18-840 pgs(HC)
inches	mm	Bindtype	<input type="checkbox"/> B&W Available				<input type="checkbox"/> Color Available		<input type="checkbox"/> Premium Color Available
4 x 6	152 x 102	Perfectbound							
4 x 7	178 x 102	Perfectbound							
4.25 x 7	178 x 108	Perfectbound							
4.37 x 7	178 x 111	Perfectbound							
4.72 x 7.48	190 x 120	Perfectbound							
5 x 7	178 x 127	Perfectbound							
5 x 8	203 x 127	Perfectbound							
		Case Laminate							
		Digital Cloth™ Cover (Blue/Gray)							
		Jacketed Cover							
5.06 x 7.81	198 x 129	Perfectbound							
5.25 x 8	203 x 133	Perfectbound							
5.5 x 7.5	191 x 140	Perfectbound							
5.5 x 8.25	210 x 140	Perfectbound							
5.5 x 8.38	213 x 140	Perfectbound							
5.5 X 8.5 (Demy 8vo)	216 X 140	Perfectbound							
		Case Laminate							
		Digital Cloth™ Cover (Blue/Gray)							
		Jacketed Cover							
5.83 x 8.27 (A5)	210 X 148	Perfectbound							
		Case Laminate							
6 x 9	229 x 152	Perfectbound							
		Case Laminate							
		Digital Cloth™ Cover (Blue/Gray)							
		Jacketed Cover							
6.14 x 9.21 (Royal 8vo)	234 x 156	Perfectbound							
		Case Laminate							
		Digital Cloth™ Cover (Blue/Gray)							
		Jacketed Cover							
6.5 x 6.5	165 x 165	Perfectbound							
6.625 x 10.25	260 x 168	Perfectbound							
6.69 x 9.61 (pinched crown)	244 x 170	Perfectbound							
		Case Laminate							
7 x 10	254 x 178	Perfectbound							
		Case Laminate							
7.44 x 9.69 (crown 4vo)	246 x 189	Perfectbound							
7.50 x 9.25	235 x 191	Perfectbound							
		Case Laminate							
8 x 8	203 x 203	Perfectbound							
		Case Laminate							
8 x 10	254 x 203	Perfectbound							
		Case Laminate							
8 x 10.88	276 x 203	Perfectbound							
		Case Laminate							
8.25 x 10.75	273 x 210	Perfectbound							
		Case Laminate							
8.25 x 11	280 x 210	Perfectbound							
8.268 x 11.693 (A4)	297 x 210	Perfectbound							
8.5 x 8.5	216 x 216	Perfectbound							
		Case Laminate							
8.5 x 9	229 x 216	Perfectbound							
8.5 x 11	280 x 216	Perfectbound							
		Case Laminate							
11 x 8.5	216 x 280	Perfectbound							Max 400 pages
		Case Laminate							Max 400 pages

GLOSS or MATTE lamination

DUPLEX COVERS: Perfect bound titles can be printed 4-color duplex (two-sided) covers. 11" x 8.5" is not available for Duplex Printing.

PERFORATION: Perforation of interior pages is available for Color 50 perfect bound products in limited sizes (US Only):
6" x 9", 7" x 10", 7.5" x 9.25", 8" x 10", 8" x 10.88", 8.5" x 9", 8.5" x 11"

JACKETED COVERS: Where available, Jacketed Covers can be set-up with either Case Laminate or Digital Cloth™ Covers.

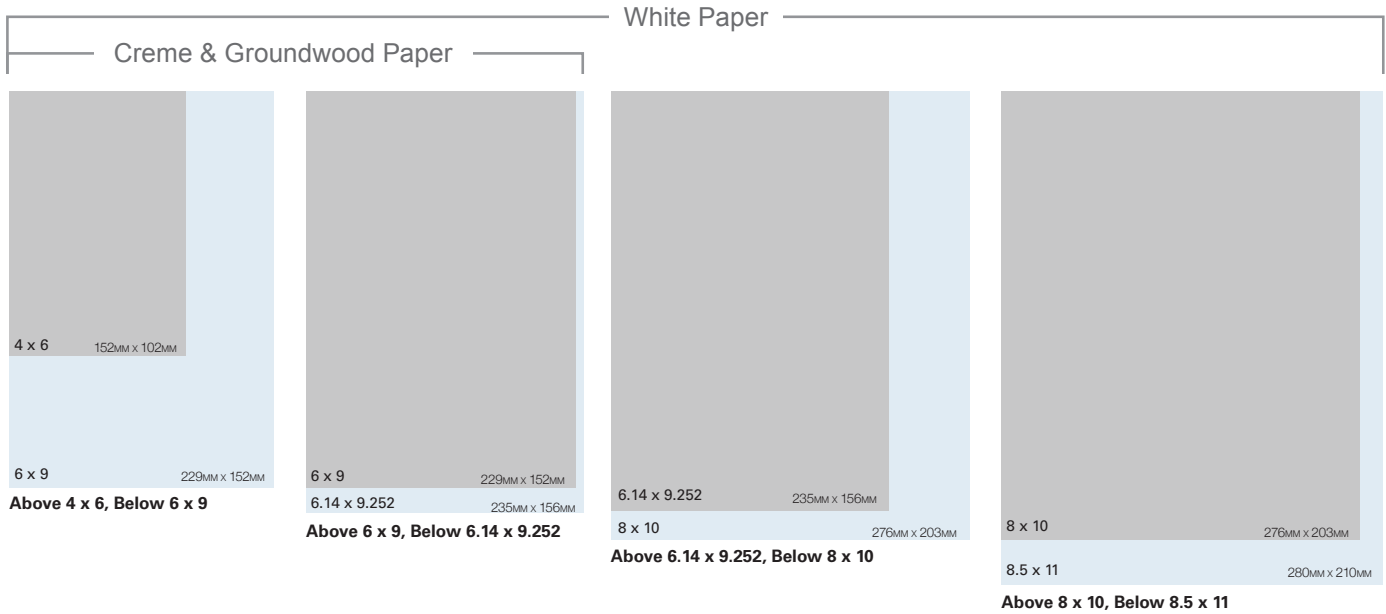
CUSTOM TRIM SIZES

Custom trim sizes are available for Perfect Bound, Case Laminate and Dust Jacket books with size restrictions on the finished book shown below. Landscape formats are not offered.

Perfect Bound

White Paper*	Crème & Groundwood Paper*
Widths available from: 4" to 8.5" or 102mm to 216mm Lengths available from: 6" to 11" or 152mm to 280mm	Widths available from: 4" to 6.14" or 102mm to 156mm Lengths available from: 6" to 9.252" or 152mm to 235mm

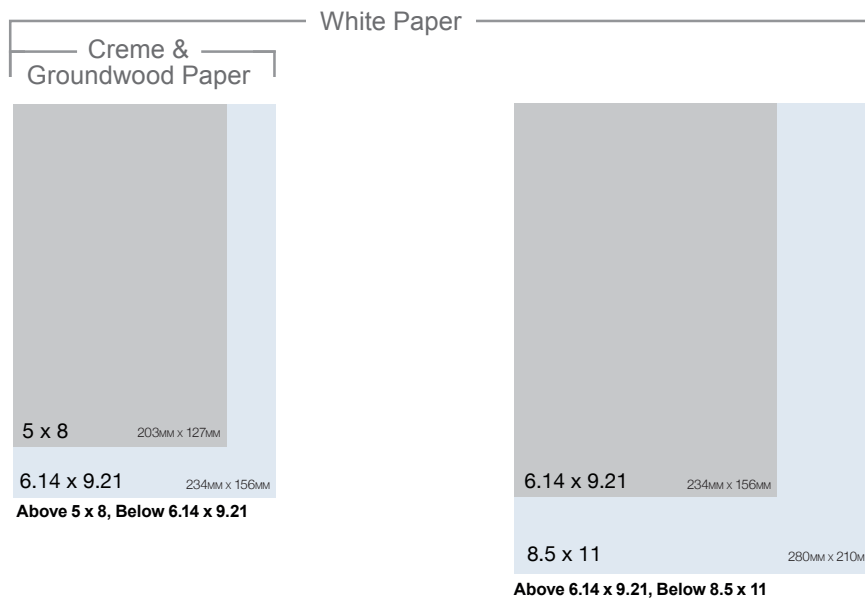
*See the diagram below for the available custom trim paperback sizes. The finished book must fit within these size ranges.



Case Laminate & Dust Jacket

White Paper*	Crème & Groundwood Paper*
Widths available from: 5" to 8.5" or 127mm to 216mm Lengths available from: 8" to 11" or 203mm to 280mm	Widths available from: 5" to 6.14" or 127mm to 156mm Lengths available from: 8" to 9.21" or 203mm to 234mm

*See the diagram below for the available custom trim paperback sizes. The finished book must fit within these size ranges.

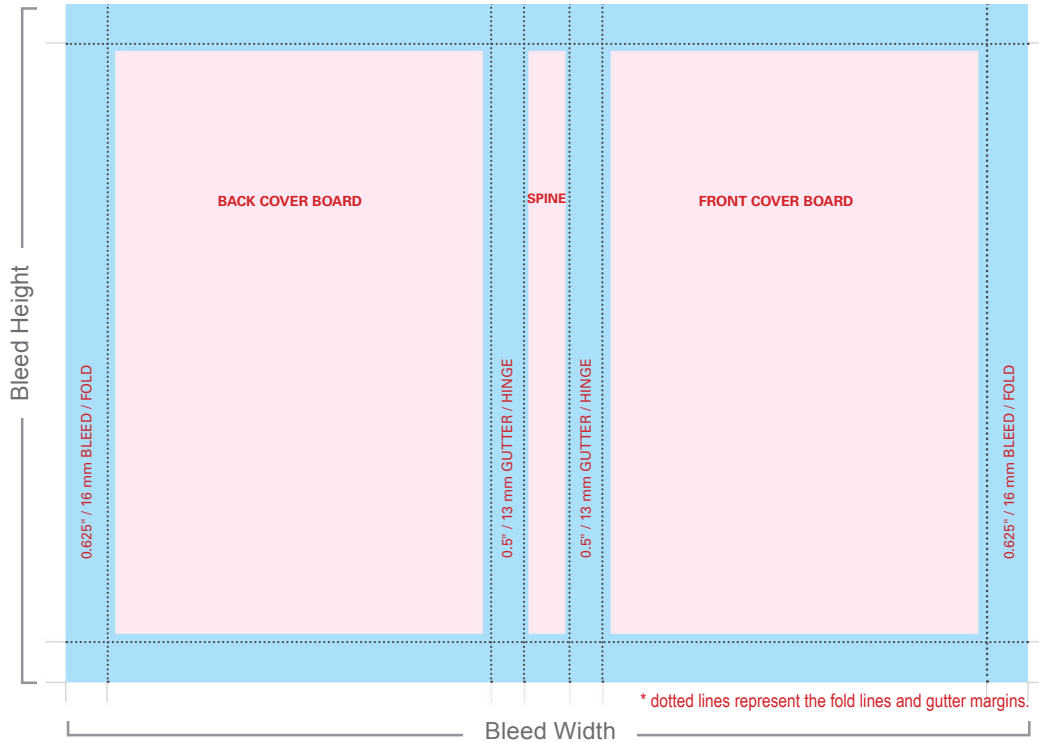


Case Laminate

The board size for a custom case laminate is calculated by subtracting: .185" (5mm) from the trim size width and adding: .25" (6mm) to the trim size height. Board sizes will be used in the formulas below to ensure that the cover file is set-up to the correct full bleed size.

$$\text{Bleed Width} = .625" (16\text{mm}) + \text{Board Width} + .5" (13\text{mm}) + \text{Spine} + .5" (13\text{mm}) + \text{Board Width} + .625" (16\text{mm})$$

$$\text{Bleed Height} = .625" (16\text{mm}) + \text{Board Height} + .625" (16\text{mm})$$



Dust Jacket

The front and back cover size for a custom dust jacket is calculated by adding: .4375" (5mm) to the trim size width and adding: .25" (6mm) to the trim size height. Cover sizes will be used in the formulas below to ensure that the cover file is set-up to the correct full bleed size.

$$\text{Bleed Width} = .125" (3\text{mm}) + .325" (83\text{mm}) + .25" (6\text{mm}) + \text{Cover Width} + \text{Spine} + \text{Cover Width} + .25" (6\text{mm}) + .325" (83\text{mm}) + .125" (3\text{mm})$$

$$\text{Bleed Height} = .125" (3\text{mm}) + \text{Board Height} + .125" (3\text{mm})$$

